



New moisturizing vitamin C derivatives "Glyceryl ascorbate series"

Anti-aging vitamin C



# *Amitose 3GA*

*Vitamin C derivative having multiple anti-aging effect*

8<sup>th</sup> edition September 13, 2018

# 1. Vitamin C and Glyceryl Ascorbate

Benefits/Problems  
of vitamin C

Vitamin C has some problems as cosmetic ingredient, whereas it has excellent physiological effects.

## Vitamin C

The biggest challenge, improve the stability

**Benefits!!**

Multiple  
physiological effects

- Antioxidant effect
- Suppression of melanin production
- Enhancement of collagen production

**Problems!!**

Time degradation  
Destabilization of formulae

- Discoloration and bad-smell caused by degradation
- Difficult to feel good effect
- Destabilization of cosmetic products

# 1. Vitamin C and Glyceryl Ascorbate

## *The birth of Amitose VC series*

### Vitamin C

Multiple  
physiological  
effects



### Glycerin

Moisturizing  
and skin-  
conditioning  
effects



Combined

### *Amitose VC series*

Glyceryl Ascorbate



- High stability
- Excellent sensory texture
- Multiple physiological effects

# 1. Vitamin C and Glyceryl Ascorbate



## *Amitose 3GA* Anti-aging vitamin C

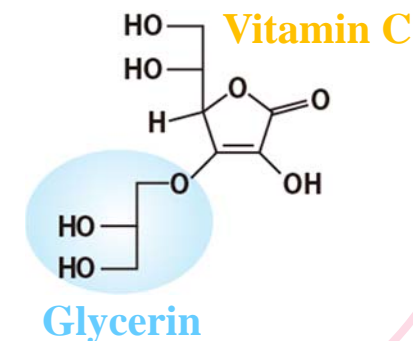


*Amitose 3GA is a new vitamin C derivative,  
having balanced-advantages.*

**1** Keep stability in wide-range formulae  
**High stability**

**2** Multiple approach including antioxidant effect  
**Excellent anti-aging effect**

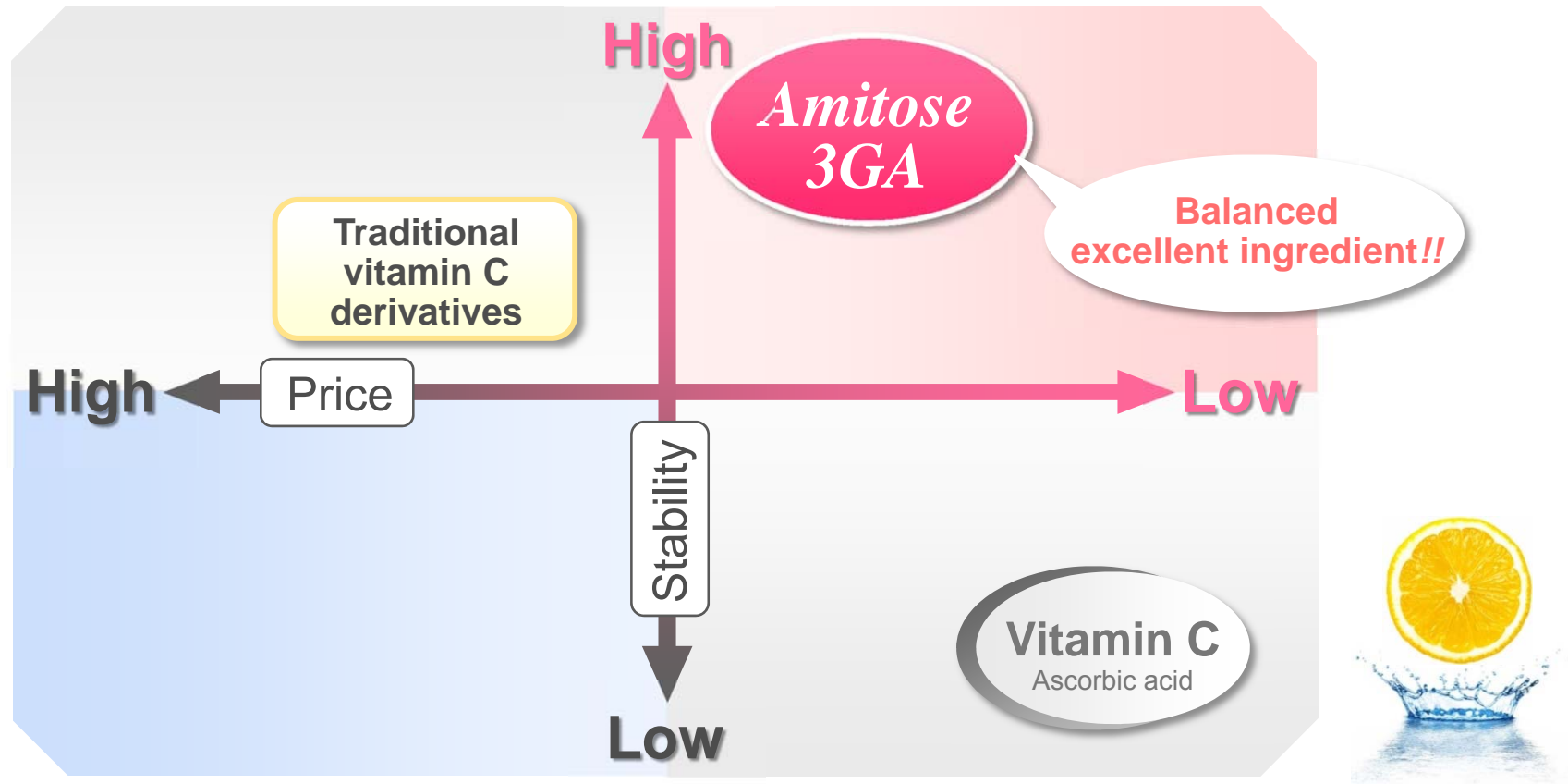
**3** Reasonable price of product  
**Cost benefit**



# 1. Vitamin C and Glyceryl Ascorbate

## *Feature of Amitose 3GA*

▣ Positioning map of vitamin C and its derivatives in stability and price



## 2. Stability of cosmetics

### *Stability of VC-cosmetics*

#### Vitamin C

Difficult to feel effects in use.

**Unstable**

Vitamin C deteriorates easily. Formulae containing vitamin C are unstable because of ionic character.



**Unstable**  
Discoloration and bad-smell



VC-cosmetics



#### Amitose 3GA

Easy to feel effects in use.

**Stable**

Amitose 3GA is a stable compound. Formulae containing Amitose 3GA are also stable.



**Stable**



## 2. Stability of cosmetics

Stable formulation  
into cosmetics

**Amitose 3GA** can be formulated in emulsion-typed cosmetics such as skin milk and cream easily.

### Stability test of skin cream

( w/w % )

Ingredient	Amitose 3GA	Bench mark
<b>Amitose 3GA</b>	<b>3.3</b>	—
<b>Asc or Asc derivatives</b>	—	<b>1.0</b>
Cetearyl Glucoside, Cetearyl Alcohol	5.0	5.0
Squalane	10.0	10.0
Polyacrylamide, C13-14 Isoparaffin, Laureth-7, Water	0.5	0.5
Preservatives	0.3	0.3
Potassium Hydroxide	adequate amount	adequate amount
Water	up to 100	up to 100

[pH conditions] pH4.5: Amitose 3GA formula,  
pH7.0: Benchmark formulae  
Each formulae were adjusted to be adequate pH according to the stable  
pH of individual vitamin C derivatives.

**Amitose 3GA**

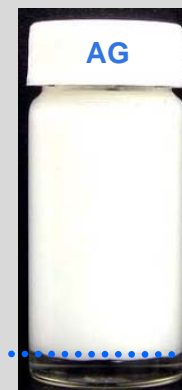
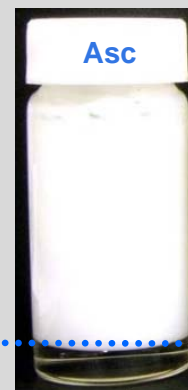
After 4 weeks at 50 deg C



Stable !!

**Bench mark**

After 4 weeks at 50 deg C



Separation

Unstable !!

Asc : Ascorbic acid  
AG: Ascorbyl Glucoside  
MAP: Magnesium Ascorbyl Phosphate

## 2. Stability of cosmetics

Stable formulation  
into cosmetics

**Amitose 3GA** can be formulated in gel-typed cosmetics such as beauty serum stably.

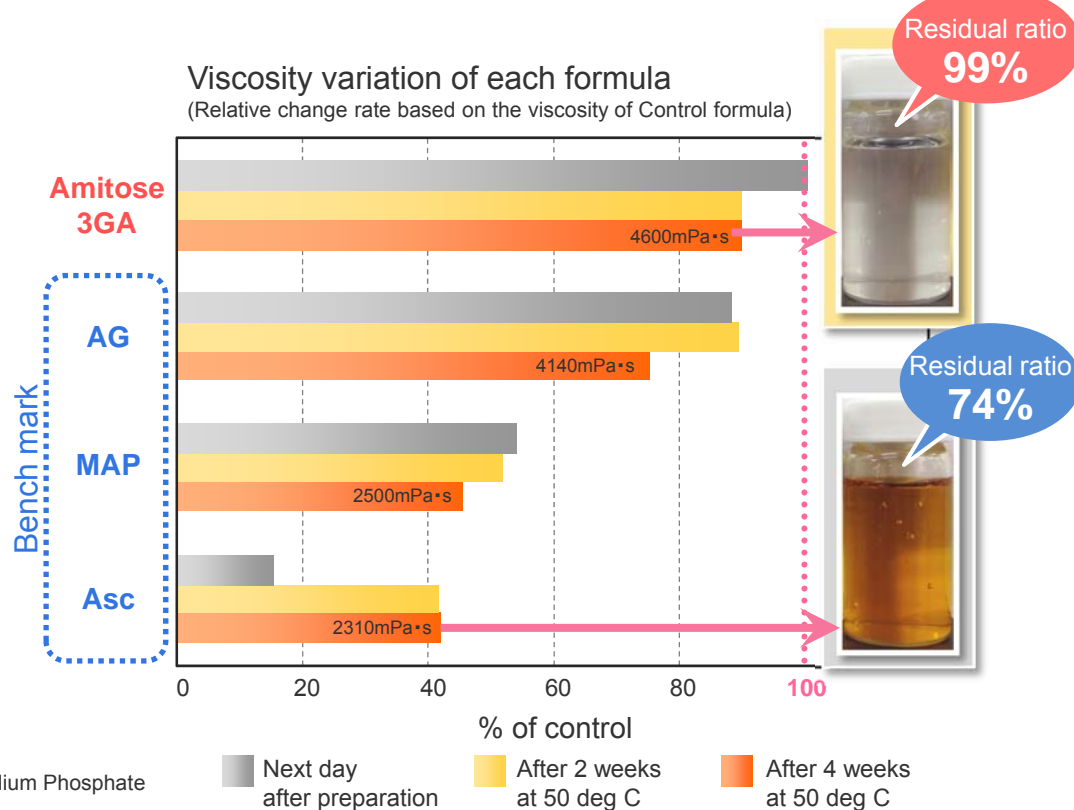
### Stability test of gel-typed serum

( w/w % )

Ingredient	Control	Amitose 3GA	Bench mark
Amitose 3GA	—	3.3	—
Asc or Asc derivatives	—	—	1.0
Carbomer *1	1.0	1.0	1.0
Glycerin	3.0	3.0	3.0
Butylene Glycol	3.0	3.0	3.0
Alcohol	5.0	5.0	5.0
Ethylhexylglycerin (10%), Phenoxyethanol (90%)	0.5	0.5	0.5
Buffer *2	0.5	0.5	0.5
Potassium Hydroxide	adequate amount	adequate amount	adequate amount
Water	up to 100	up to 100	up to 100

\*1 CARBOPOL 941 (Lubrizol)

\*2 pH4.5: Citric Acid/ Sodium Citrate, pH7.0: Sodium Phosphate/ Disodium Phosphate [pH conditions] pH4.5: Amitose 3GA and its Control formulae, pH7.0: Bench mark and their Control formulae  
Each formulae were adjusted to be adequate pH according to the stable pH of individual vitamin C derivatives.



Relative viscosity was calculated assuming the viscosity of Control was 100%.  
Viscosity was measured by a rotary viscometer with No.4 rotor at 30 rpm and 25 deg C.



## 2. Stability of cosmetics

Stable formulation  
into cosmetics

**Amitose 3GA** enables to develop stable vitamin C (VC)-rich serum, thanks to its high stability.

### Stability test of VC-rich serum

Formulation No. 0181

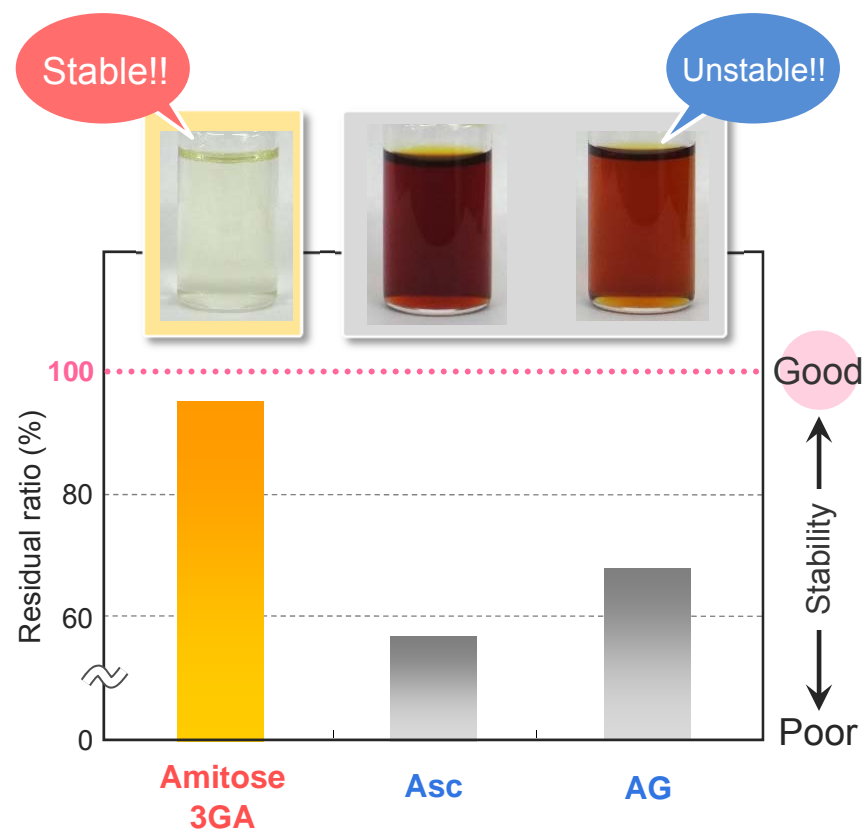
( w/w % )

Ingredient	Amitose 3GA	Asc	AG
Amitose 3GA	71.4*	—	—
Asc	—	15.0	—
Asc derivative	—	—	29.0*
Glycerin	—	21.4	21.4
Ethoxydiglycol	25.0	25.0	25.0
Potassium Hydroxide	adequate amount	adequate amount	adequate amount
Water	up to 100	up to 100	up to 100

\* Each serum contains Asc derivatives correspond to 15.0% Asc.  
[pH conditions] pH3.0-4.0

#### [ Experimental method ]

Testing VC-rich serums were stored at 50 deg C for 3 month and stability of those formulae were evaluated by observing the change of appearance and residual ratio of Asc and Asc derivatives.



## 2. Stability of cosmetics

Stable formulation  
into cosmetics

**Amitose 3GA** can be formulated in mildly-acidic cosmetics stably.

■ Stability test in mildly-acidic condition  
( w/w % )

Ingredient	Amitose 3GA	AG
Amitose 3GA	10.0*	—
Asc derivative	—	3.0*
Alpha Hydroxy Acids	10.0	10.0
Phenoxyethanol	0.5	0.5
Potassium Hydroxide	adequate amount	adequate amount
Water	up to 100	up to 100

[pH conditions]  
pH3.0



**Amitose 3GA**

Lactic Acid

Citric Acid



After 4 weeks  
at 40 deg C

Stable!!



**AG**

Lactic Acid

Citric Acid



After 4 weeks  
at 40 deg C

Unstable!!



## 2. Stability of cosmetics

Good  
sensory texture

**Amitose 3GA**-skin toner has an excellent sensory texture without sticky-feeling specific to Asc.

### ■ Sensory evaluation test of skin toner

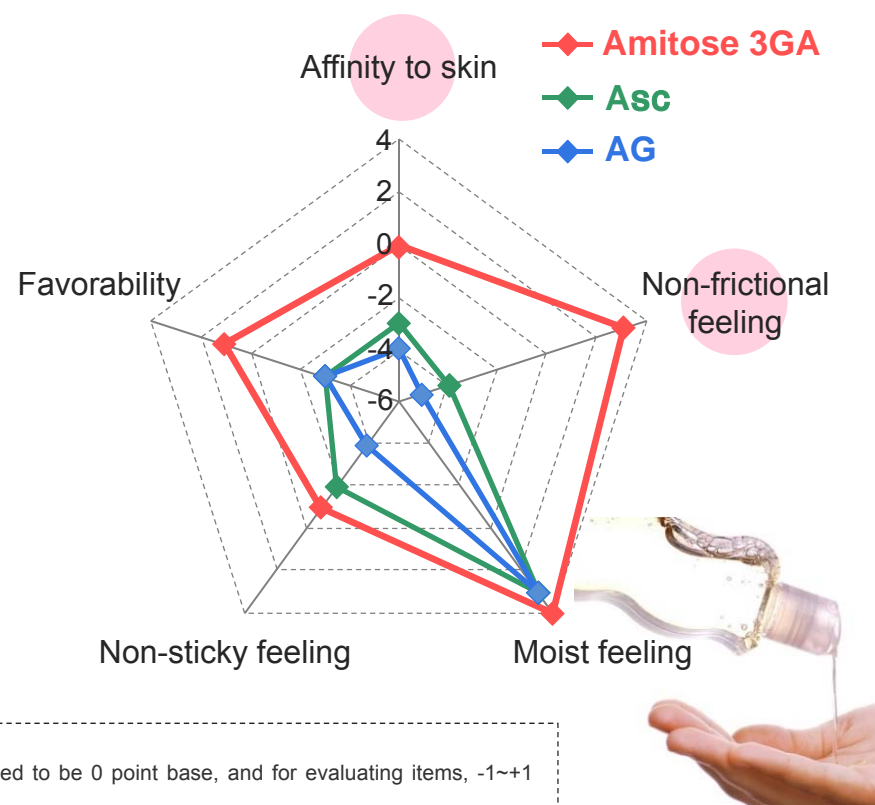
( w/w % )

Ingredient	Control	Amitose 3GA	Bench mark
<b>Amitose 3GA</b>	—	<b>3.3</b>	—
<b>Asc or Asc derivative</b>	—	—	<b>1.0</b>
Glycerin	3.0	3.0	3.0
Ethylhexylglycerin (10%), Phenoxyethanol (90%)	0.5	0.5	0.5
Alcohol	5.0	5.0	5.0
Citric Acid/ Sodium Citrate	0.5	0.5	0.5
Potassium Hydroxide	adequate amount	adequate amount	adequate amount
Water	up to 100	up to 100	up to 100

[pH conditions] pH4.5: Amitose 3GA and its Control formulae,  
pH7.0: Benchmark and their Control formulae  
Each formulae were adjusted to be adequate pH according to the stable pH of individual vitamin C derivatives.

#### [ Experimental method ]

Sensory evaluations were conducted by 8 panels. Control formulation was assigned to be 0 point base, and for evaluating items, -1~+1 points were given. The total evaluation points were summed.



## 2. Stability of cosmetics

### *Application for cosmetics*



### ***Amitose 3GA*** for Cosmetics

#### **Skin-milk, Cream, Serum**

Emulsion/gel typed-formulae

Easy to make stable  
formulae over time

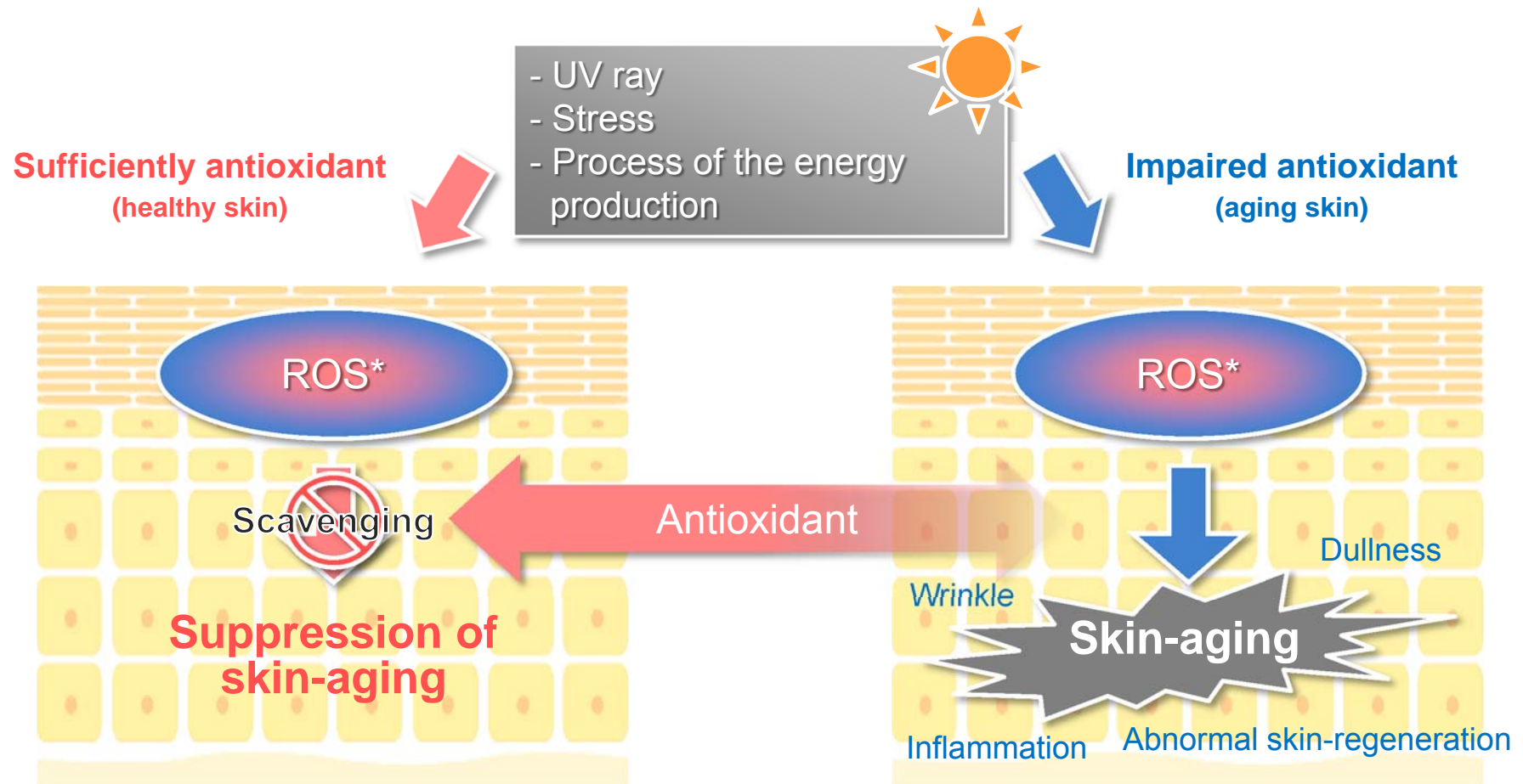


#### **VC-rich serum**

Achieved by  
high-stability and  
reasonable price

### 3. Anti-aging effects

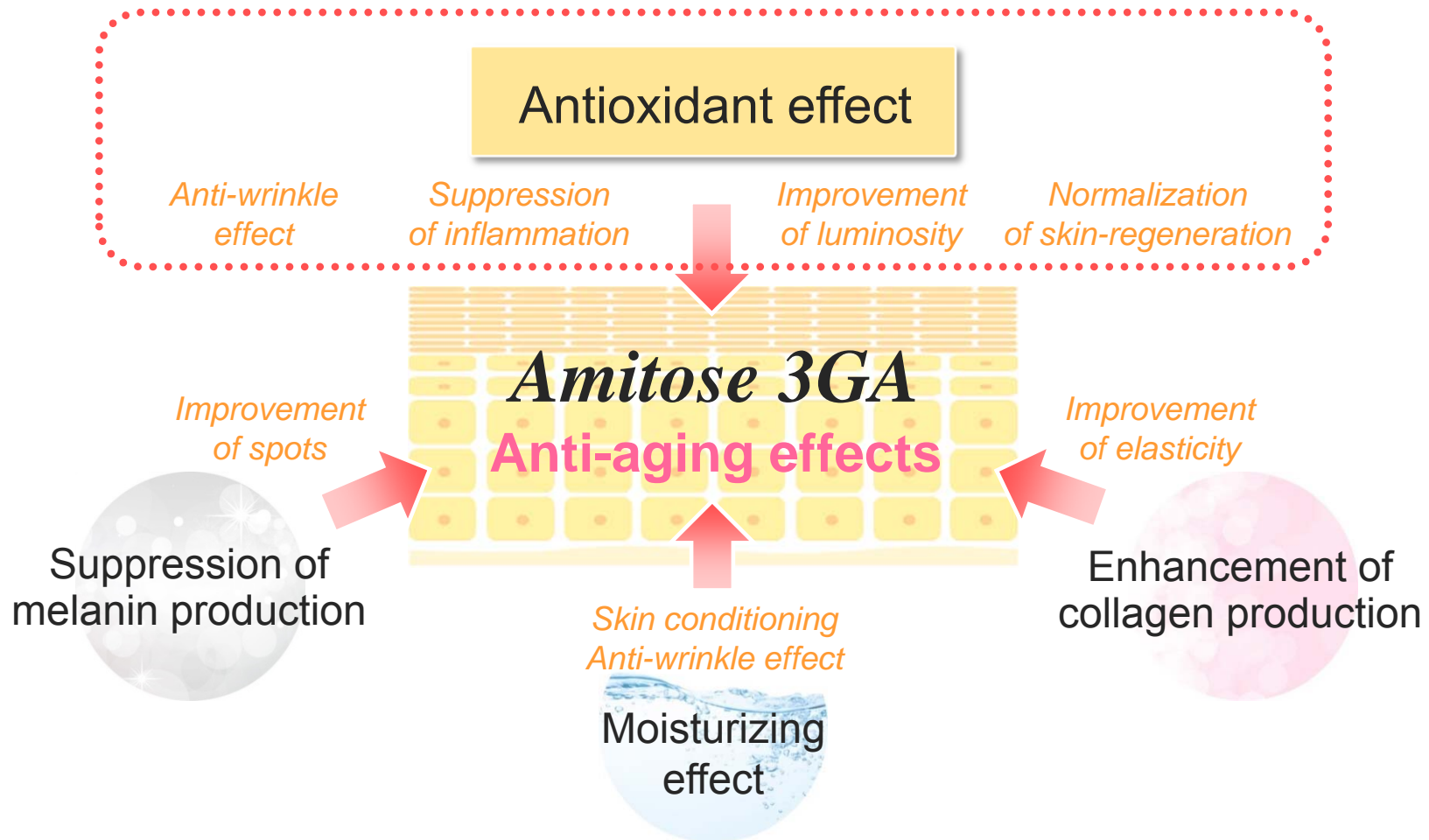
#### *Anti-aging effects by antioxidant effect*



\* ROS; reactive oxygen species

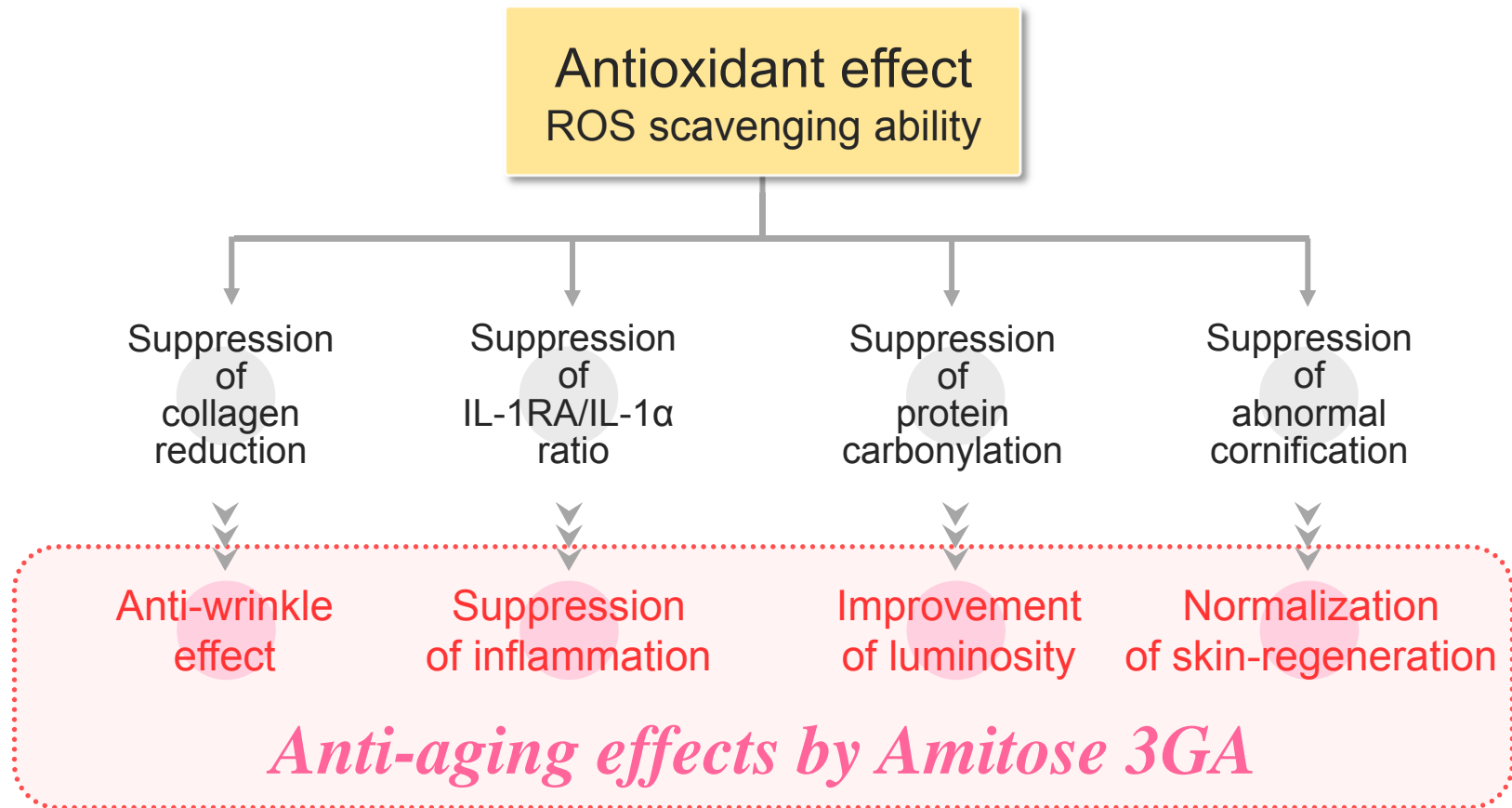
### 3. Anti-aging effects

#### *Multiple anti-aging effect*



### 3. Anti-aging effects : Approach from antioxidant effect

#### *Anti-aging effects by antioxidant effect*



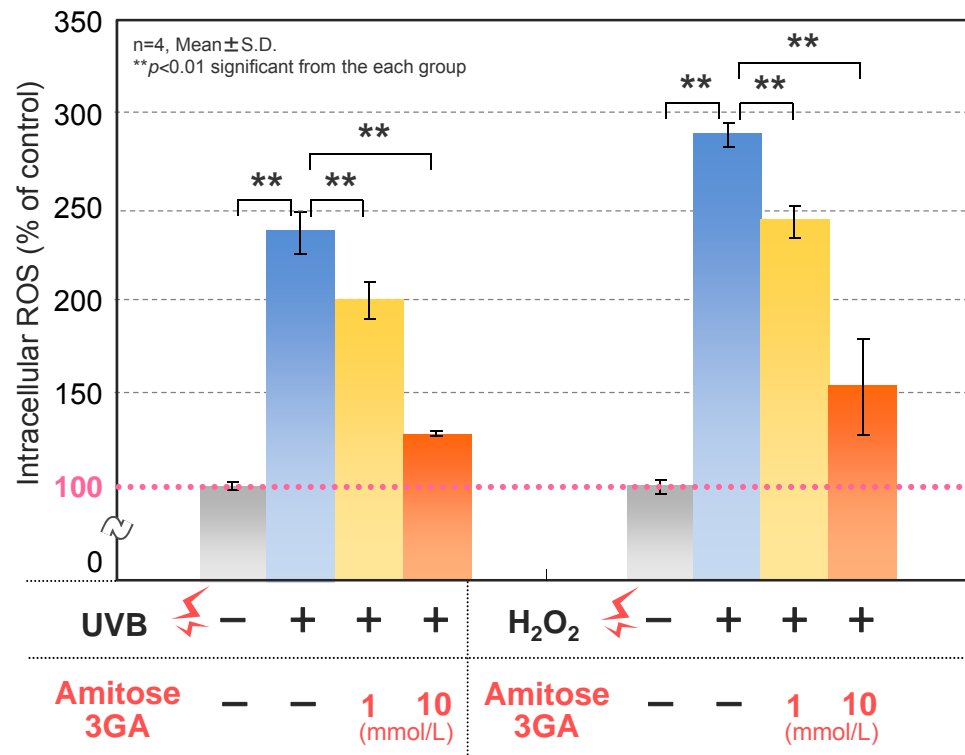
### 3. Anti-aging effects : Approach from antioxidant effect

Antioxidant  
effect

**Amitose 3GA**

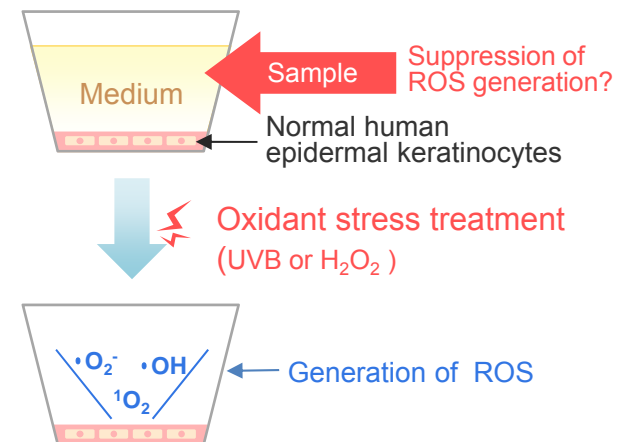
suppresses generation of ROS by oxidant stress.

■ Evaluation of suppressing effect of ROS using normal human epidermal keratinocytes



#### [ Experimental method ]

Normal human epidermal keratinocytes were seeded into 96-well plates and incubated for 1 day in medium containing sample. The medium was removed, and loaded DCFHDA as the probe for intracellular ROS in the cells. Fluorescence intensity was measured after oxidant stress treatment by UVB irradiation (50mJ/cm<sup>2</sup>) or H<sub>2</sub>O<sub>2</sub> (0.25mmol/L).



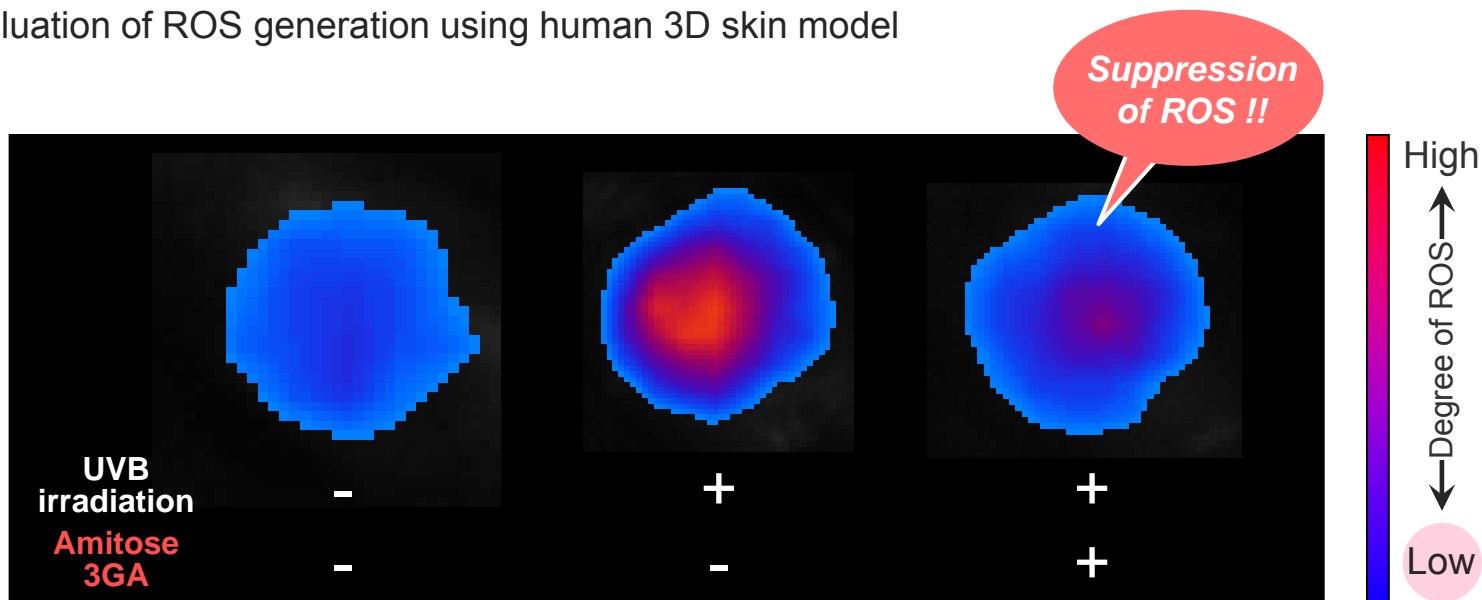


### 3. Anti-aging effects : Approach from antioxidant effect

Antioxidant  
effect

**Amitose 3GA** penetrates into the epidermis, and suppresses ROS generation.

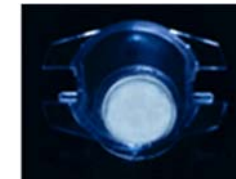
■ Evaluation of ROS generation using human 3D skin model



**[ Experimental method ]**

Sample\* was applied to the surface of human 3D skin model (LabCyte EPI-MODEL 24 (Japan Tissue Engineering Co., Ltd., Japan) and was incubated under the condition of 37 deg C and 5% of CO<sub>2</sub> for 1 day. After the sample was removed, cells were exposed to UVB (150mJ/cm<sup>2</sup>). Furthermore, MCLA as the probe for intracellular ROS was applied in order to visualization of generated ROS. After the probe was allowed to enter cells, ROS in cell was monitored by NightOWL (Berthold Technologies GmbH).

\* 0.5% water solution of active component of Amitose 3GA, 3-Glyceryl Ascorbate.



LabCyte EPI-MODEL 24

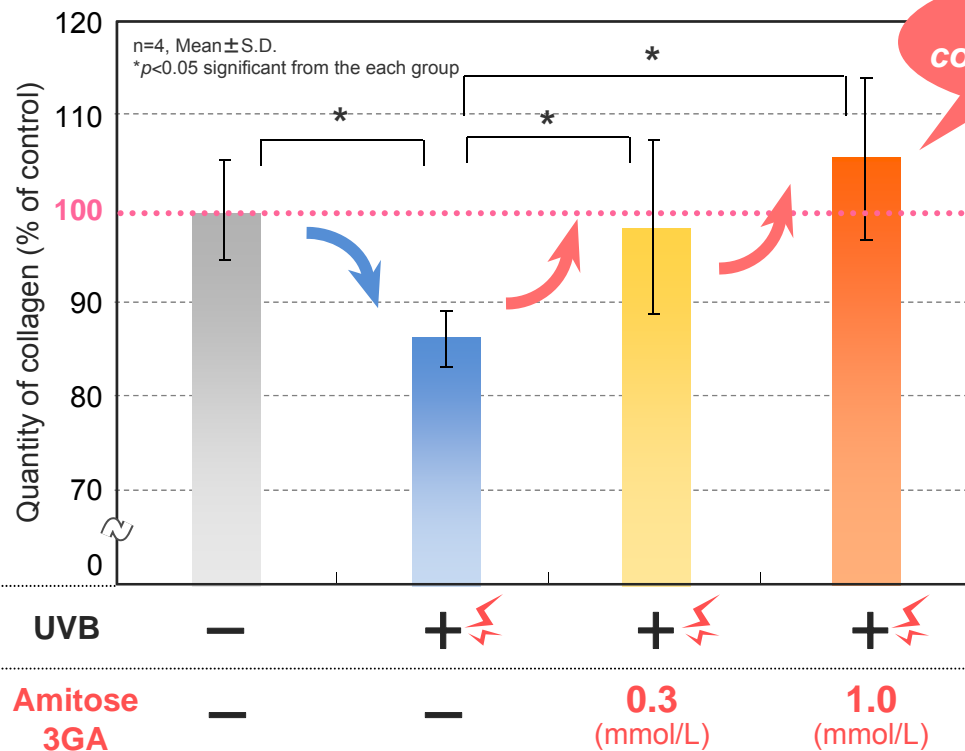
### 3. Anti-aging effects : Approach from antioxidant effect

Anti-wrinkle  
effect

**Amitose 3GA**

suppresses collagen reduction caused by ROS.

■ Evaluation of suppressing effect of collagen reduction



If amount of collagen in skin is reduced...

- Loss of skin elasticity !!
- Generation of wrinkle !!

**[ Experimental method ]**

Normal human epidermal keratinocytes were seeded into 96-well plates and incubated for 1 day in medium containing sample. The medium was removed and UVB was irradiated (50mJ/cm<sup>2</sup>). After keratinocytes were incubated for another 1 day in fresh medium, the medium was collected and used for the following assay.

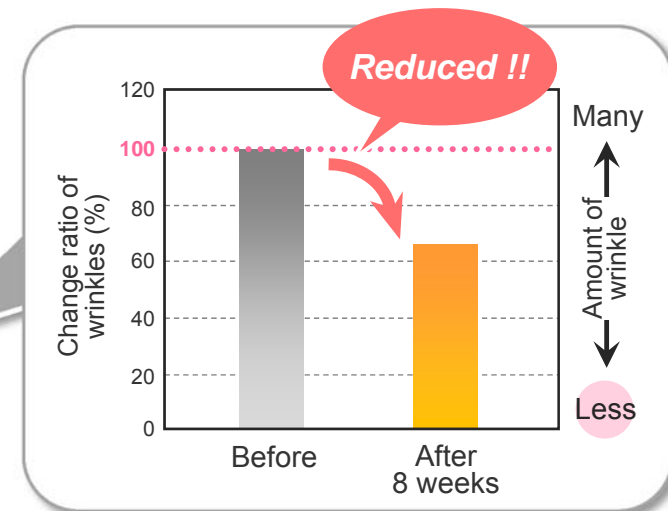
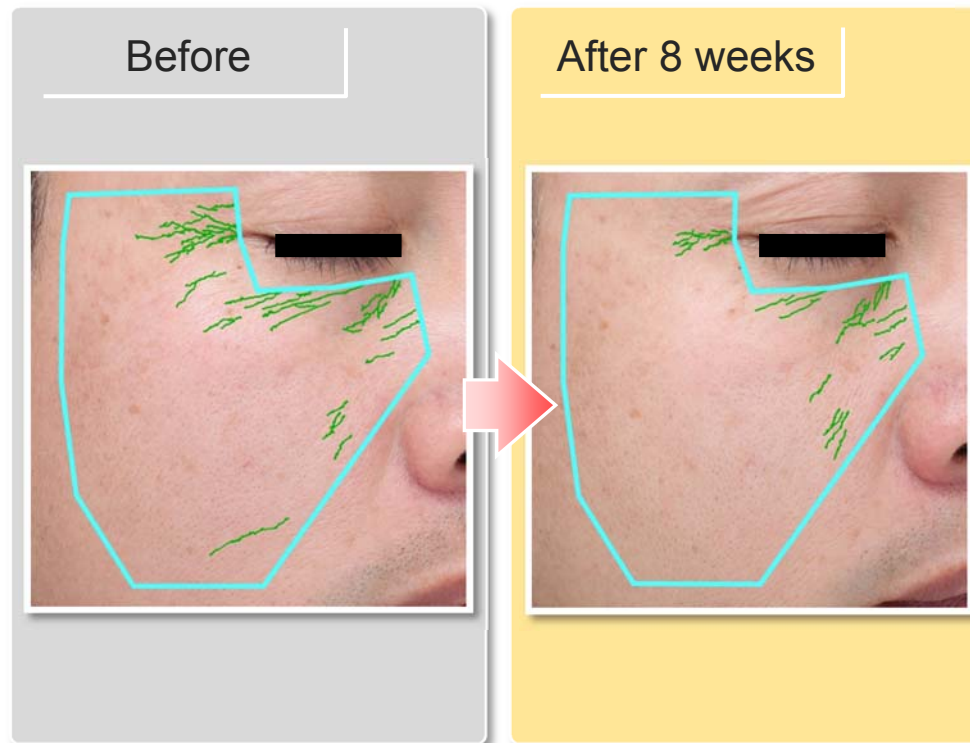
On the other hand, Normal human dermal fibroblasts were seeded into 96-well plates and were incubated for 1 day with the collected medium. After that, quantity of type I collagen in the medium was measured by ELISA assay.

### 3. Anti-aging effects : Approach from antioxidant effect

Anti-wrinkle  
effect

**Amitose 3GA** expects anti-wrinkle effect when used on a daily basis.

■ Evaluation of anti-wrinkle effect by VISIA; *in vivo* test



**[ Experimental method ]**

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on the cheek of a male volunteer (in his 40's) twice a day (morning/ afternoon) for 8 weeks.

Wrinkles was measured by VISIA evolution (Canfield Scientific Inc., USA). The Green marks in the figure indicate scanned wrinkle part.

- Wrinkles : Calculated value by both the number and the length of wrinkle.

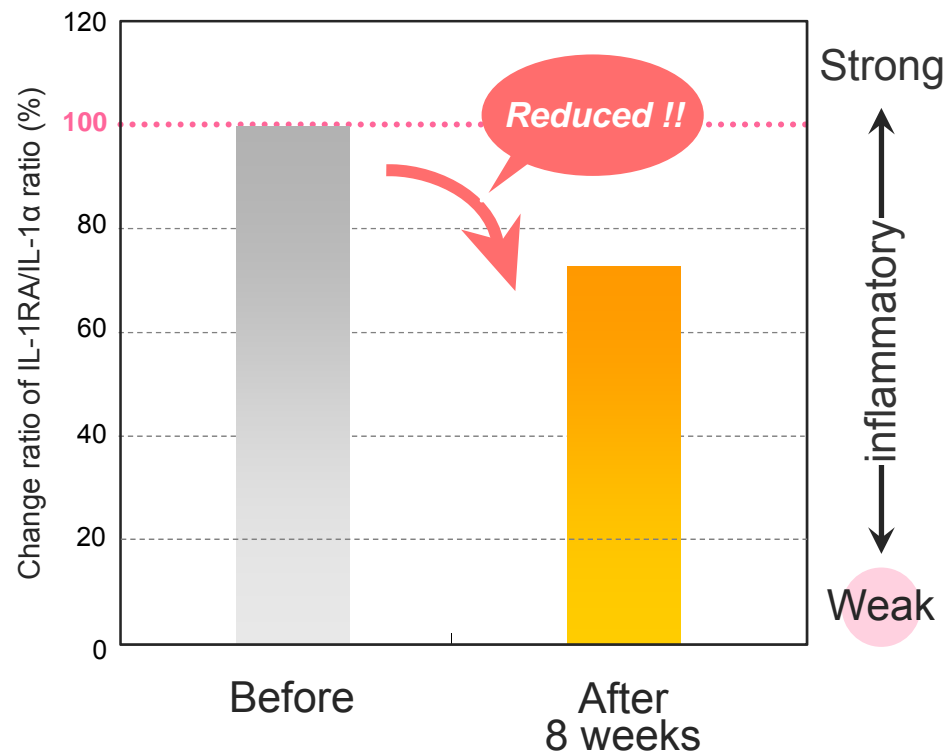
- Human subject : Man (40s).

### 3. Anti-aging effects : Approach from antioxidant effect

Suppression  
of inflammation

**Amitose 3GA** expects to suppress the inflammation when used on a daily basis.

■ Evaluation of IL\*-1RA/IL-1 $\alpha$  ratio



“IL-1RA/IL-1 $\alpha$  ratio” is ...

Value for evaluating the degree of potential inflammation, skin roughness.

\*IL; Interleukin

[ Experimental method ]

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on the cheek of a male volunteer (in his 40's) twice a day (morning/ afternoon) for 8 weeks. Then, the stratum corneum (SC) on the cheek was collected by tape-stripping.

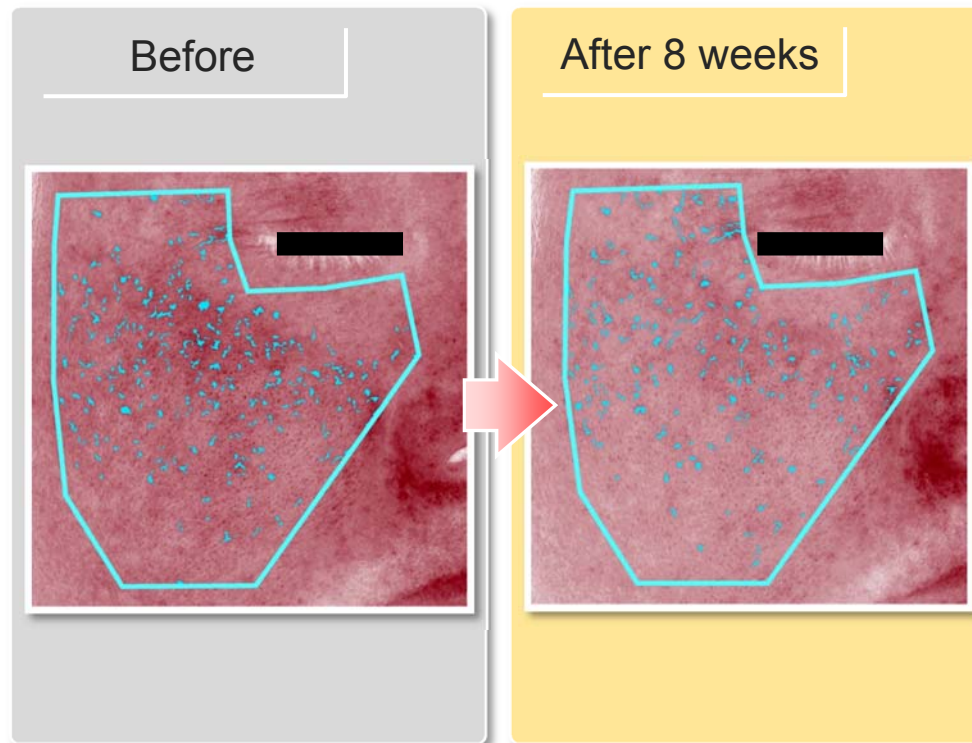
Interleukin-1 receptor antagonist (IL-1RA) and IL-1 $\alpha$  in extracts of SC with 0.05% Triton-X 100 were quantified by ELISA assay.

### 3. Anti-aging effects : Approach from antioxidant effect

Suppression  
of inflammation

**Amitose 3GA** is expected to suppress the inflammation when used on a daily basis.

■ Evaluation of inflammation of cheek by VISIA; *in vivo* test



**[ Experimental method ]**

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on the cheek of a male volunteer (in his 40's) twice a day (morning/ afternoon) for 8 weeks.

Red area's score was measured by VISIA (Canfield Scientific Inc., USA). The sky blue marks in the figure indicate scanned skin reddish part.

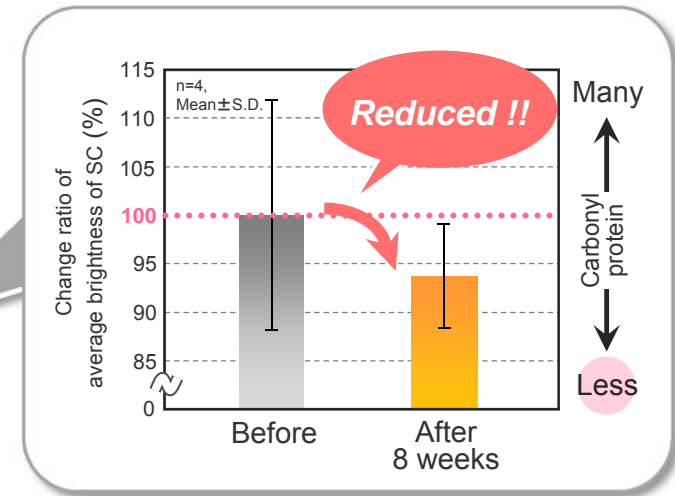
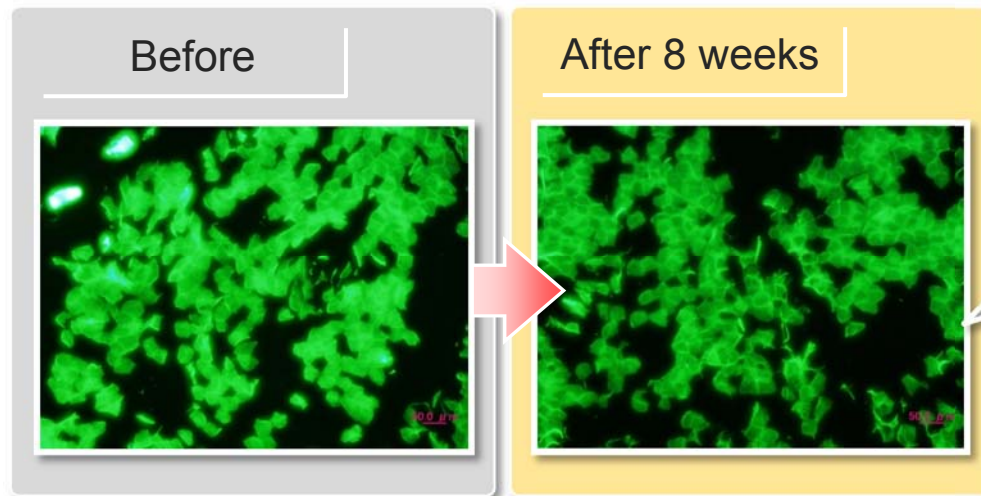
\* Red areas; Score calculated by a comprehensive evaluation of inflammation, blood capillary and acne.

### 3. Anti-aging effects : Approach from antioxidant effect

Improvement  
of luminosity

**Amitose 3GA** suppresses protein carbonylation, and leads to the bright skin when used on a daily basis.

■ Evaluation of suppressing effect of protein carbonylation



“Carbonyl protein” is ...

Oxidative modified protein generated by ROS.

It causes skin dullness because of yellow discoloration of denatured protein.

#### 【 Experimental method 】

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on the cheek of a male volunteer (in his 40's) twice a day (morning/ afternoon) for 8 weeks. Then, the stratum corneum (SC) on the cheek was collected by tape-stripping. SC transferred onto a glass slide was stained with 20mmol/L fluorescein-5-thiosemicarbazide for 1 hour at room temperature. After washing with PBS, stained SC was analyzed for images observed with an optical microscope (BX-51-FL, Olympus, Japan). Average brightness was calculated using the SC measuring program; corneocytometry (CIEL Co., Ltd., Japan).

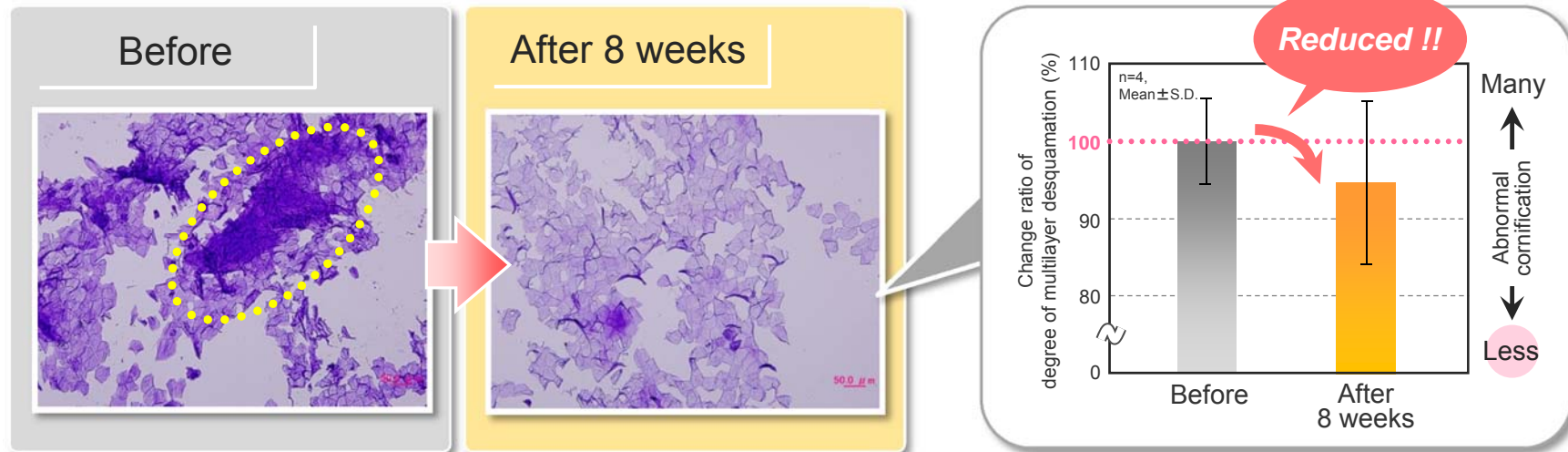


### 3. Anti-aging effects : Approach from antioxidant effect

Normalization  
of  
skin-regeneration

**Amitose 3GA** suppresses abnormal cornification, and normalizes the skin-regeneration used on a daily basis.

■ Evaluation of suppressing effect of multilayer desquamation of the stratum corneum



“Multilayer desquamation of the stratum corneum” is ...

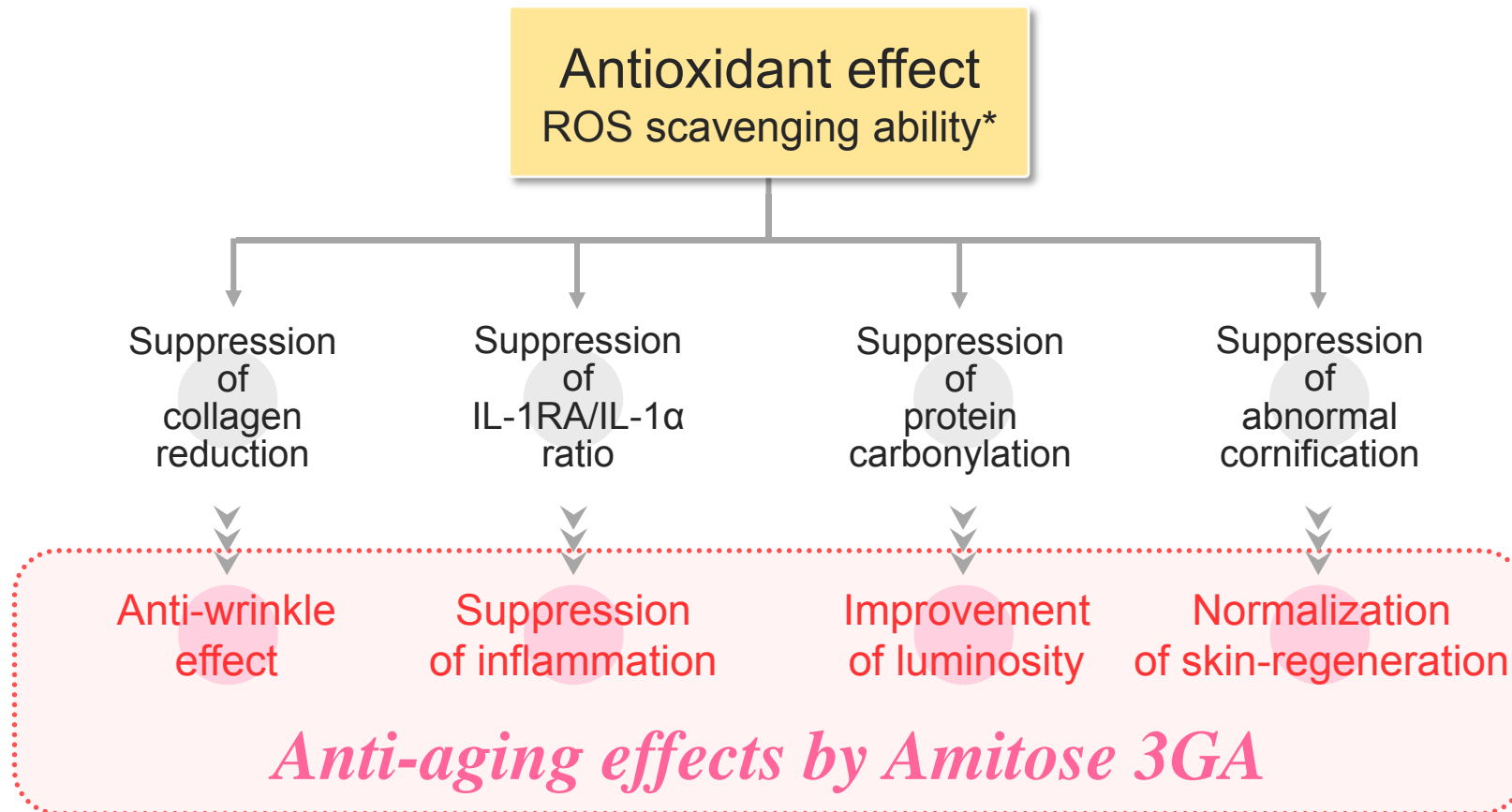
A phenomenon that stratum corneum is peeled off in folds through the tape-stripping process. It is one of the index standard of skin problems.

#### [ Experimental method ]

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on the cheek of a male volunteer (in his 40's) twice a day (morning/ afternoon) for 8 weeks. Then, the stratum corneum (SC) on the cheek was collected by tape-stripping. SC transferred onto a glass slide was stained with 0.5% brilliant green and 1% gentian violet for 10 min. After washing with water, the ratio of multilayer desquamation was analyzed for images observed with an optical microscope (BX-51-FL, Olympus, Japan). Degree of multilayer desquamation was calculated by the ratio of area in multilayer desquamation and area in the total SC using the SC measuring program; corneocytometry (CIEL Co., Ltd., Japan)

### 3. Anti-aging effects : Approach from antioxidant effect

#### *Anti-aging effects by antioxidant effect*

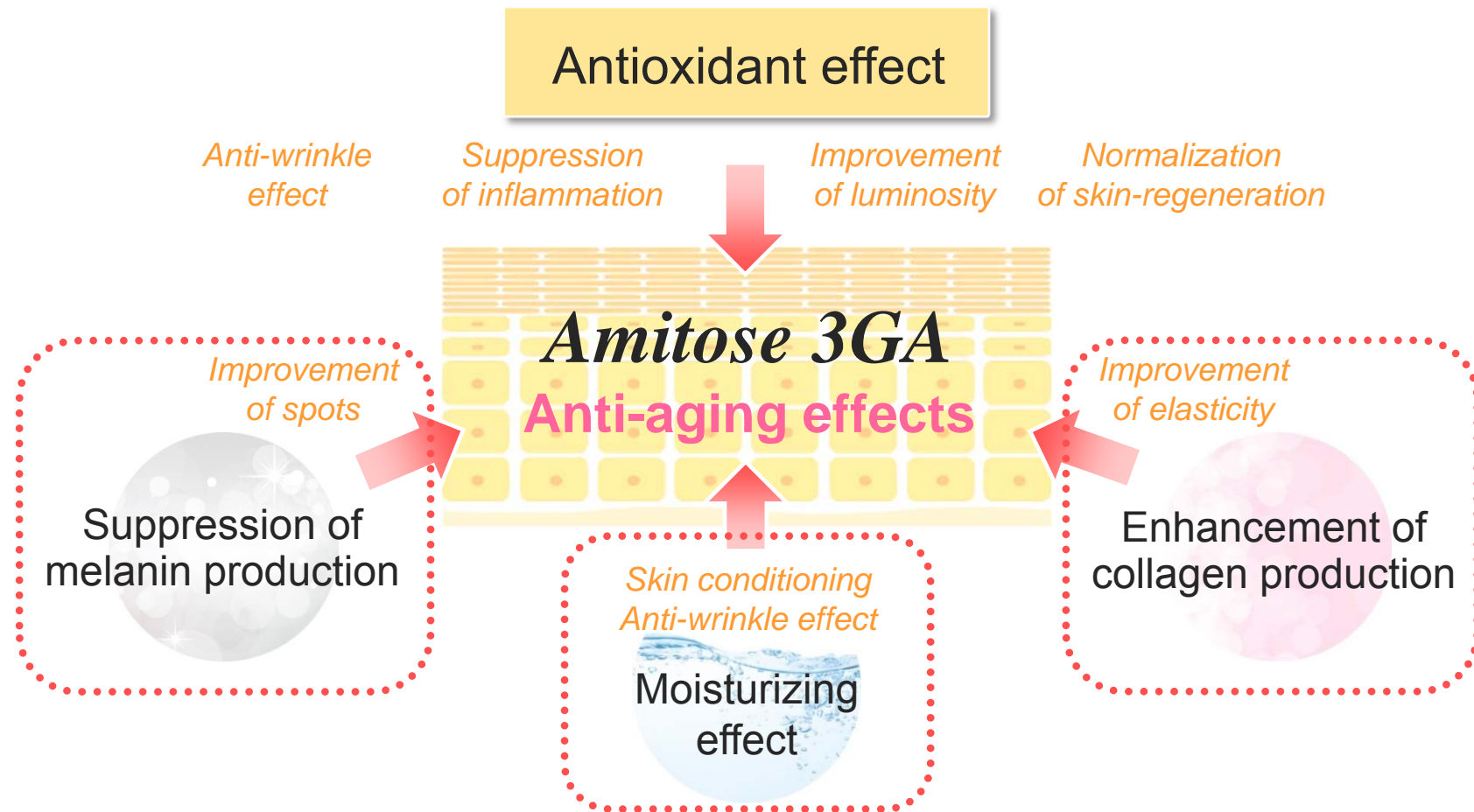


\* ROS; reactive oxygen species



## 4. Anti-aging effects : Other approaches

### *Multiple anti-aging effect*

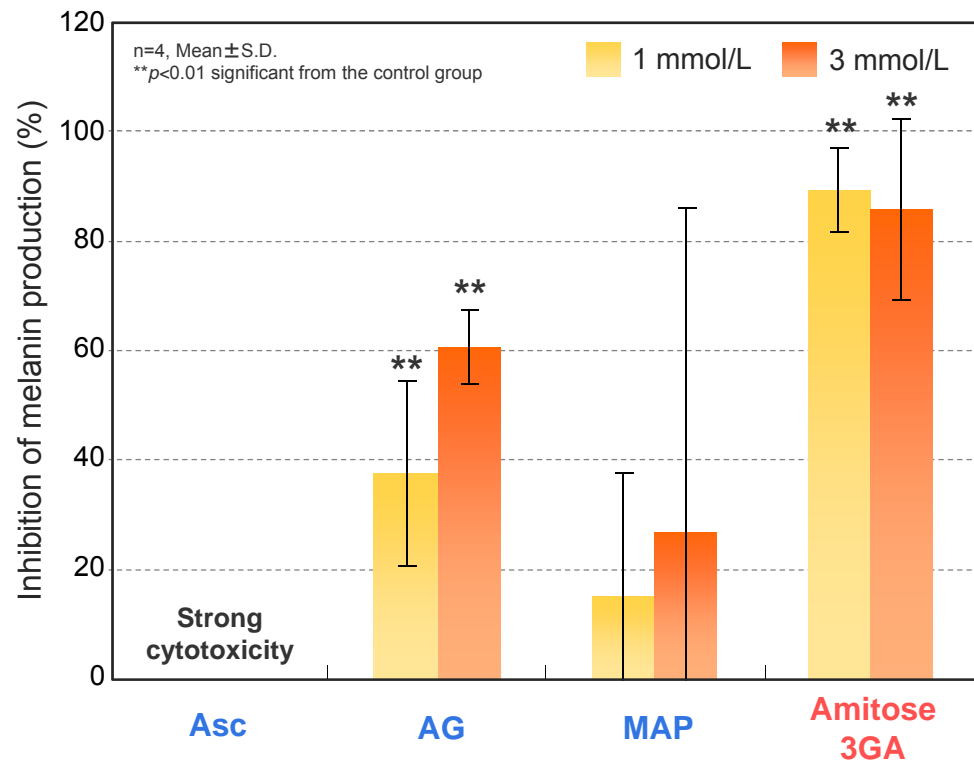


## 4. Anti-aging effects : Other approaches

Suppression of  
melanin  
production

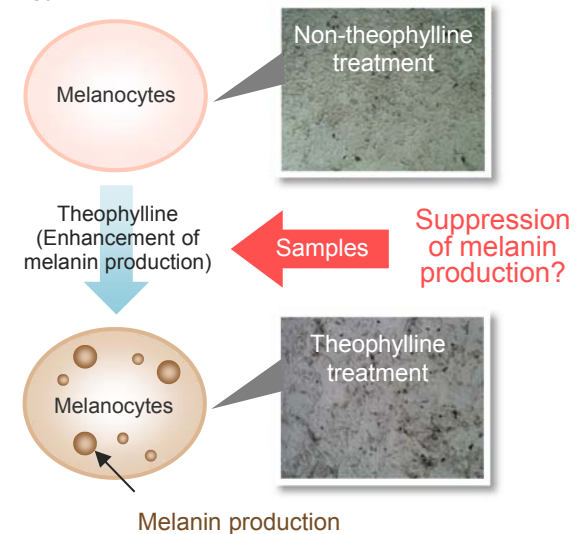
**Amitose 3GA** suppresses the melanin production of melanocytes.

■ Suppressing effect on the melanin production of Melanocytes



### [ Experimental method ]

Melanocytes were cultured in the wells of 48-well plate for 1 day, the medium was replaced with medium containing sample and melanin production enhancing agent (theophylline), and the culture was continued. At 3 days after the medium exchange, the medium was removed, and the produced amounts of melanin in the cell were determined.

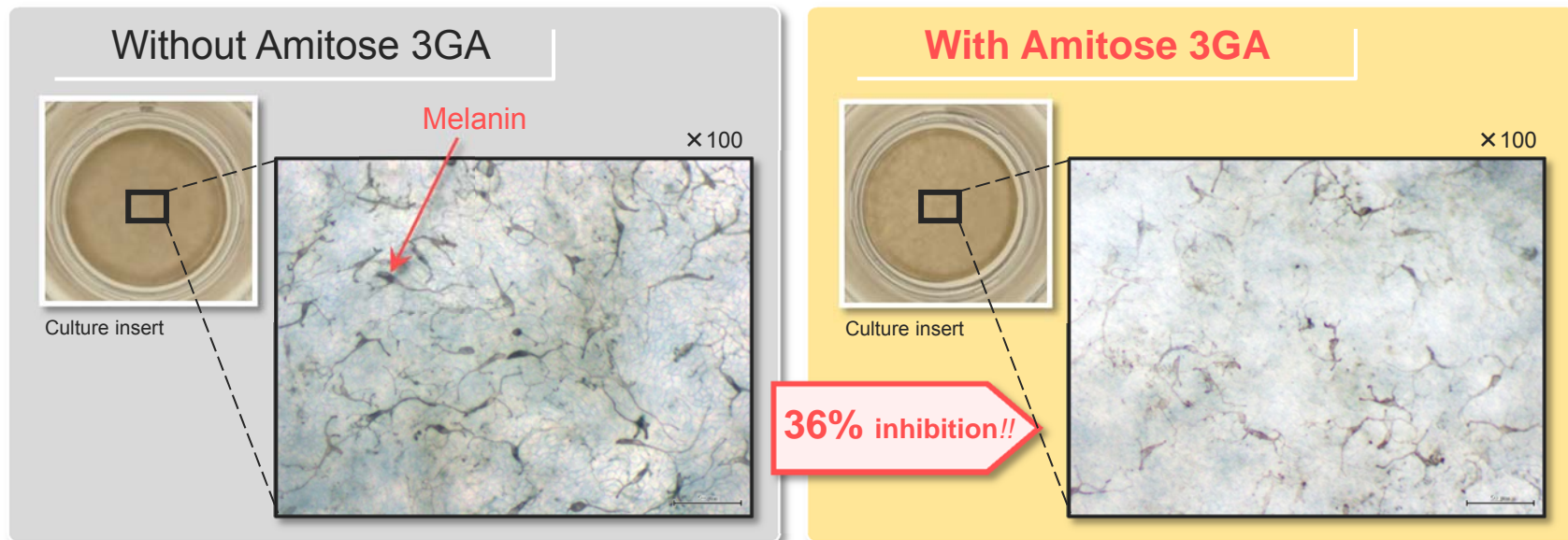


## 4. Anti-aging effects : Other approaches

Suppression of  
melanin  
production

**Amitose 3GA** suppresses the melanin production on human 3D skin model.

■ Suppression of melanin production on human 3D skin model



### [ Experimental method ]

The culture inserts with human 3D skin model, "MEL-300 Asian (donor) (MatTek)" were set in the wells of 6-well plate, applied medium, and cultured under the condition of 37 deg C and 5% CO<sub>2</sub> for 3 weeks. The addition of sample\* on the surface of the cells and the exchange of culture medium were conducted every second day. After 3 weeks, the medium was removed, the produced amounts of melanin in the cell were determined by absorbance determination and the appearances of melanocytes were observed by optical microscope.

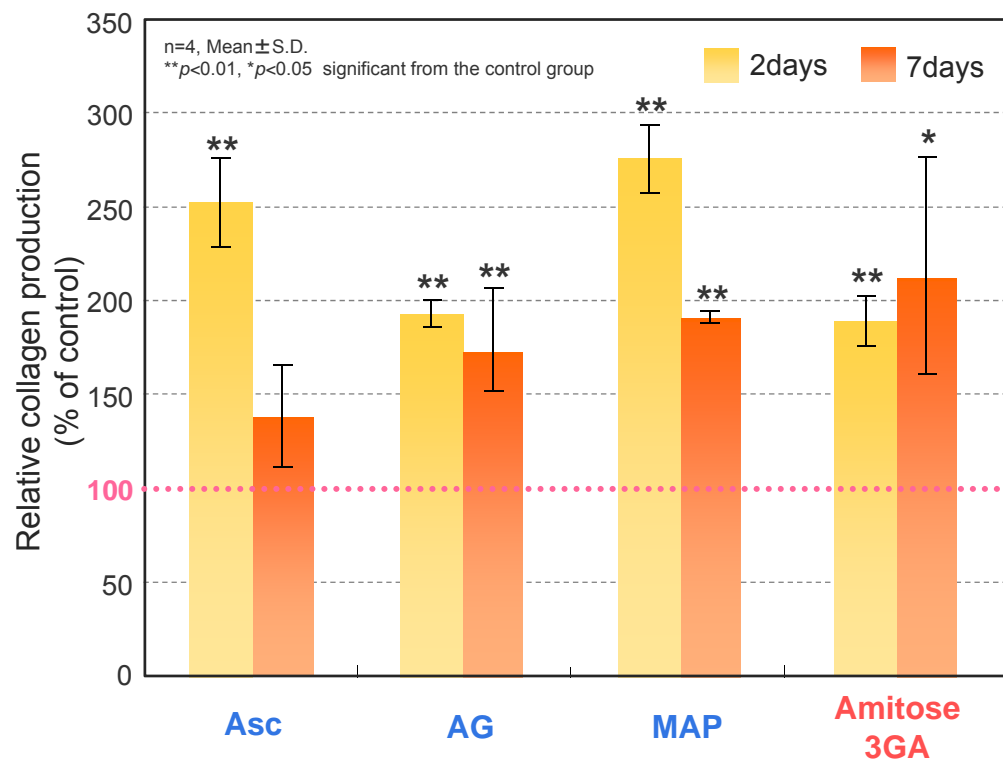
\* 10% solution of active component of Amitose 3GA, 3-Glyceryl Ascorbate.

## 4. Anti-aging effects : Other approaches

Enhancement of collagen production

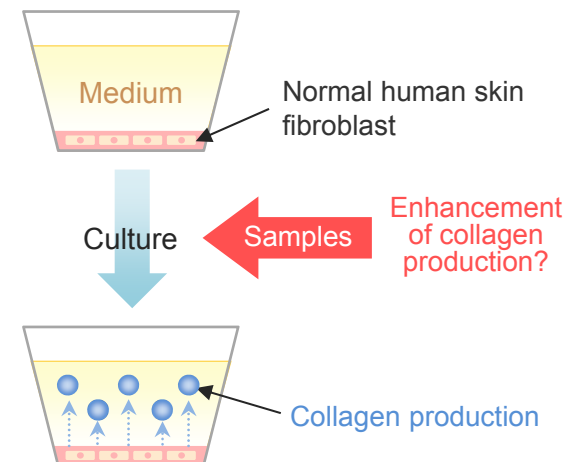
**Amitose 3GA** enhances the collagen production of normal human dermal fibroblast, and the long-term effect is expected.

Enhancing effect on the collagen production of normal human skin fibroblast



### [ Experimental method ]

Normal human skin fibroblasts were cultured in the wells of 96-well plate for 1 day, the medium was replaced with medium containing sample (500  $\mu$ mol/L), and the culture was continued. At 2 and 7 days after the exchange of medium, culture supernatants were taken for determining the collagen content of medium.

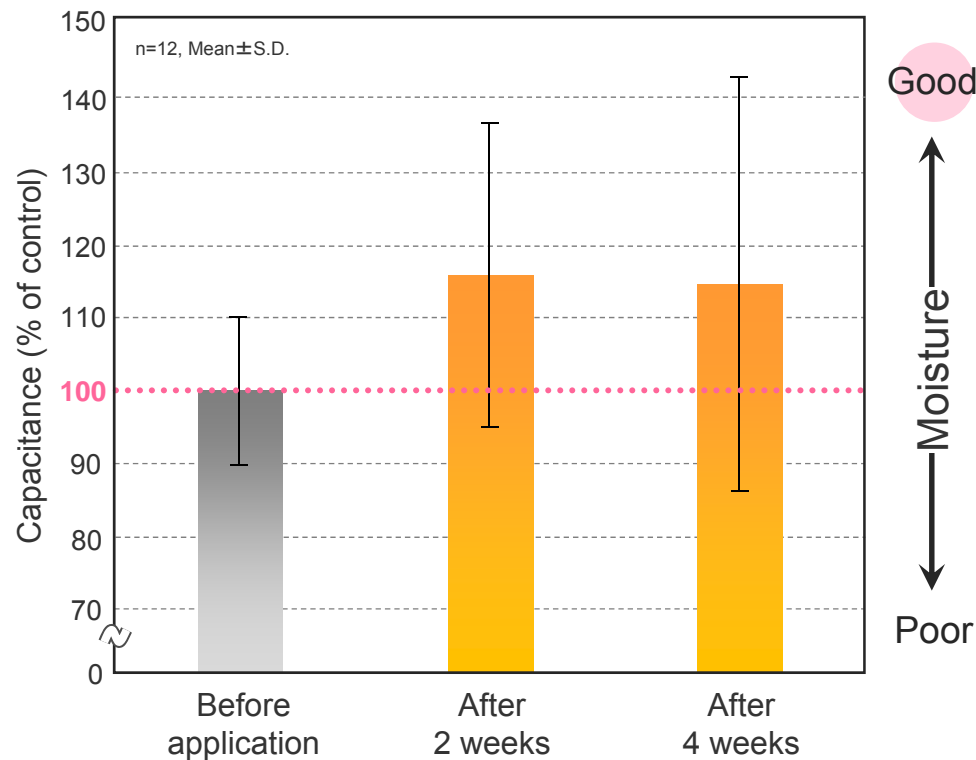


## 4. Anti-aging effects : Other approaches

Moisturizing  
effect

**Amitose 3GA** gives moisture to skin.

■ Measurement of epidermal water content; continuous *in vivo* test



### [ Experimental method ]

6.7% water solution of Amitose 3GA (2.0% as active component) was applied on palm side of the forearm twice a day in the morning and evening for 4 weeks.

The amount of moisture in stratum corneum was measured and the skin surface was observed by microscope.

Control: apply ion-exchanged water.

Acclimating condition: 18-22 deg C, 40-60% degree of humidity for 20 minutes.

Instrument: Corneometer CM-825 (Courage+Khazaka electronic GmbH)



## 5. Conclusion



### *Amitose 3GA*

Anti-aging vitamin C, simple to apply



#### **Reliable effect**

Stable in wide-range of formulae  
Easy to feel certain anti-aging effect



#### **Reasonable price of product**



#### Application for wide-variety of cosmetics

- Enable to apply various cosmetics because of reasonable price and high stability
- Gentle anti-aging effect in daily-use

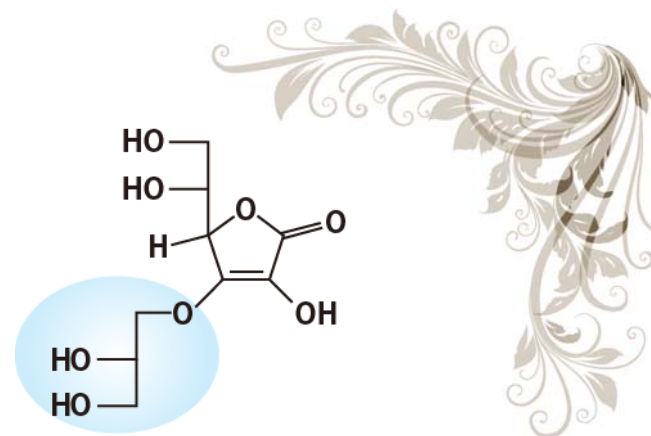
#### Development of highly-concentrated cosmetics

- Resolve the problem on stability caused by high concentration.
- Cost-saving of formulae
- Excellent anti-aging effect thanks to high concentration.

# Product information

## *Amitose 3GA*

Anti-aging vitamin C



### Composition

INCI name	Composition
3-Glyceryl Ascorbate	30%
Glycerin	30%
Water	40%



\* Recommended storage conditions: Keep refrigerated

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